

GDI-1.50M-HDPE-SKIRT NAVIGATION BUOY



FEATURES & BENEFITS

FEATURES

- Manufactured to stringent Coast Guard requirements
- Equipment compartment inside Day Mark Tower
- 316 Stainless steel inserts for Top Marks and Lantern attachment
- 316 Stainless steel hardware and bolt package
- Proprietary IALA E108 Compliant colour with UV-20 protection package
- Foam filled hull floats and structural core prevent sinking on collision
- Modular construction enables repair of collision damage
- Steel Lifting Arms available in hot-dipped galvanized or 316 stainless steel
- Proprietary HDPE structural core with anticipated 40 year useful life
- Conformance to IALA Recommendations
- Available in Lateral, Cardinal, Isolated Danger, Safe Water and Special Mark

BENEFITS

- Ideal lower cost option for marking channels
- Extremely durable modular construction
- Proprietary HDPE structural core design
- Designed to withstand harsh Canadian weather conditions
- Adjustable ballast and mooring configurations
- Excellent performance in current speed to 4 knots
- Large Visual Target Area with a 2 NM visible range
- Superior Radar Detection [229m2 (Max); 55m2 (Avg at +/- 3 deg.)]
- Optional Top Marks and Lantern attachment
- Storage in upright standing position
- Ultra-low maintenance and does not require sand-blast and painting

EMAIL: INFO@GODEEPATON.COM

WEB: WWW.GODEEPATON.COM



GDI-1.50M-HDPE-SKIRT NAVIGATION BUOY

SPECIFICATIONS

GENERAL SPECIFICATIONSDiameter1.50 mOverall Height4.49 mMass680 kgSubmergence17.6 kg/cm

PERFORMANCE SPECIFICATIONS

| Focal Plane Height (Maximum) | 3.05 m |
|---------------------------------|---------------------|
| Draught (Minimum) | 1.44 m |
| Reserve Buoyancy (at max FP) | 1000 kg |
| Minimum Mooring Weight | 100 kg |
| Maximum Mooring Weight | 500 kg |
| Visual Area/Surface (at max FP) | 2.10 m2 |
| Visual Range (at max FP) | 2.00 NM |
| Radar Reflector (Optional) | Echomax 400 (55 m2) |
| Radar Range | > 2.00 NM |

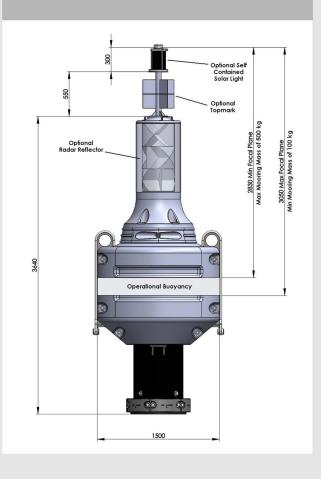
OPERATING CONDITIONS

| Air Temperature Range | -40 C to +50 C |
|-------------------------|----------------|
| Water Temperature Range | -2 C to +50 C |
| Operational Current | 0 to 2 knots |
| Survival Current Speed | 10 knots |
| Operational Wind Speed | 0 to 30 knots |
| Survival Wind Speed | 80 knots |
| Operational Wave Height | 3.00 m |
| Survival Wave Height | 9.00 m |

MATERIAL SPECIFICATIONS

| Topmark (Optional) | Marine grade aluminum with 7 stage high performance paint |
|-------------------------------|--|
| Daymark Structure | Rotationally molded virgin MDPE with UV20 protection package |
| Core Structure | Extruded virgin HDPE w/ 50 year carbon black protection package |
| Lifting and Mooring Structure | 316 stainless steel mooring lug |
| Lifting Break Load | 18545 kg |
| Buoy Hull | Rotationally molded virgin MDPE with UV20 protection package |
| Wall Thickness | 16 mm |
| Foam Filling (Optional) | Closed cell polyurethane foam or closed cell EPS fused in situ block |
| Colors | IALA compliant colors in accordance with IALA Specification E108 |
| IALA Compliance Testing | Independent laboratory test results available |
| Colorfastness Test Procedure | EXECUTE: Xenon Arc Accelerated Weathering per ASTM D-2565 |
| Colorfastness Testing | Independent lab test results available per ASTM D-2244 |
| Product Life Expectancy | > 20 years |
| Warranty | 5 years |
| | |

GENERAL ARRANGEMENT







Proud member of the International Association of Lighthouse Authorities.

IALA aims to foster the safe and efficient movement of vessels through the improvement and harmonisation of marine aids to navigation worldwide, and by other appropriate means.