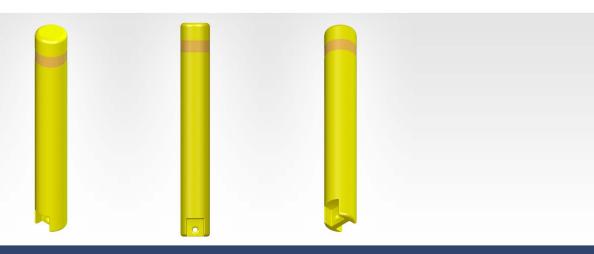


# GDI-0.25M-SPAR NAVIGATION BUOY

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## **FEATURES & BENEFITS**

#### **FEATURES**

- Design disperses mooring loads throughout structure
- 6mm wall thickness in MDPE
- Proprietary IALA E108 Compliant colour with UV-20 protection package
- Foam filled core, will not sink if punctured or damaged
- 316 Stainless steel inserts for Top Marks and Lantern attachment
- Plastic molded mooring eye for rope mooring (316 SS Eye available)
- Conformance to IALA Recommendations
- Available in Lateral and Special Mark

### **BENEFITS**

- Small Spar buoy for marking channels and hazards to navigation
- Small durable single float construction
- Designed to withstand harsh Canadian weather conditions
- Short range Visual Aid with a 0.50 NM visible range
- Ideal for small self contained LED lantern
- Internal Tube Type Radar Reflector [2m2 (Avg at +/- 3 deg.)]
- Molded plastic mooring eye for rope mooring
- Can be very easily deployed from a small vessel
- Ultra-low maintenance



# **SPECIFICATIONS**

GENERAL SPECIFICATIONS		
Diameter	0.25 m	
Overall Height	1.86 m	
Mass	32 kg	
Submergence	0.5 kg/cm	

## PERFORMANCE SPECIFICATIONS

Focal Plane Height (Maximum)	1.00 m
Draught (Minimum)	0.86 m
Reserve Buoyancy (at max FP)	20 kg
Minimum Mooring Weight	8 kg
Maximum Mooring Weight	20 kg
Visual Area/Surface (at max FP)	0.30 m2
Visual Range (at max FP)	0.50 NM
Radar Reflector (Optional)	Tube Reflector (2 m2)
Radar Range	0.50 NM

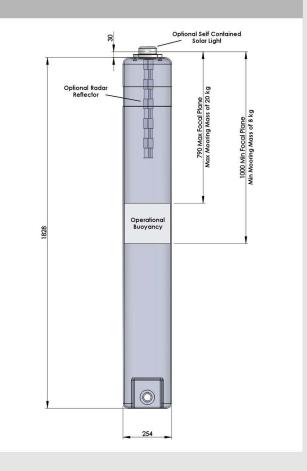
## **OPERATING CONDITIONS**

Air Temperature Range	-40 C to +50 C
Water Temperature Range	-2 C to +50 C
Operational Current	0 to 2 knots
Survival Current Speed	6 knots
Operational Wind Speed	0 to 30 knots
Survival Wind Speed	80 knots
Operational Wave Height	1.00 m
Survival Wave Height	3.00 m

## **MATERIAL SPECIFICATIONS**

Topmark (Optional)	N/A
Daymark Structure	N/A
Core Structure	N/A
Lifting and Mooring Structure	316 stainless steel mooring lug
Lifting Break Load	N/A
Buoy Hull	Rotationally molded virgin MDPE with UV20 protection package
Wall Thickness	10 mm
Foam Filling (Optional)	Closed cell EPS fused in situ block
Colors	IALA compliant colors in accordance with IALA Specification E108
IALA Compliance Testing	Independent laboratory test results available
Colorfastness Test Procedure	Xenon Arc Accelerated Weathering per ASTM D-2565
Colorfastness Testing	Independent lab test results available per ASTM D-2244
Product Life Expectancy	> 20 years
Warranty	5 years

## **GENERAL ARRANGEMENT**







Proud member of the International Association of Lighthouse Authorities.

IALA aims to foster the safe and efficient movement of vessels through the improvement and harmonisation of marine aids to navigation worldwide, and by other appropriate means.